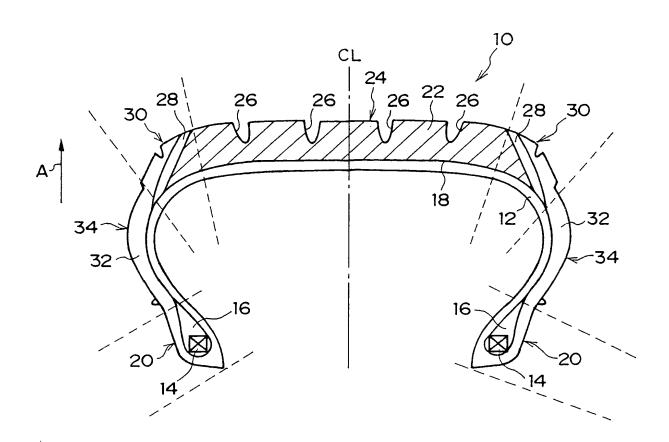
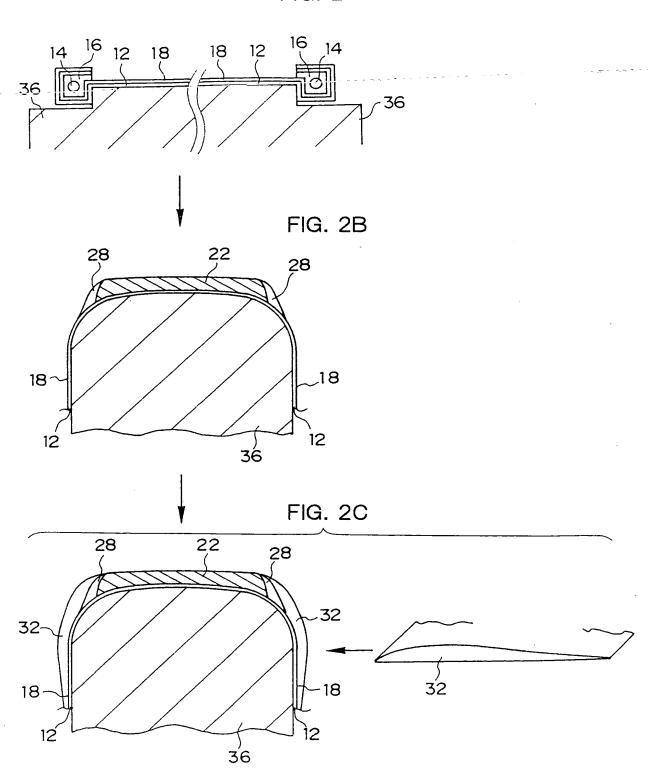
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OF MANUFACTURING THE TIRE
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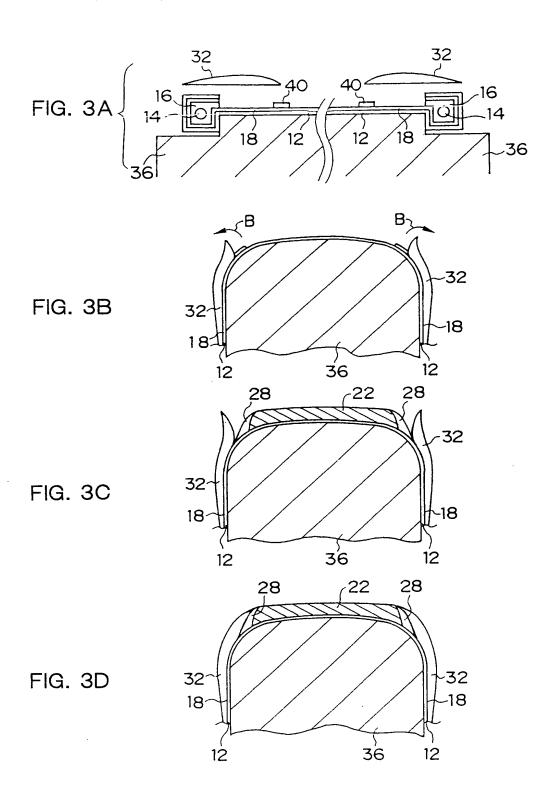
FIG. 1



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FIG. 2A





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FIG. 4A

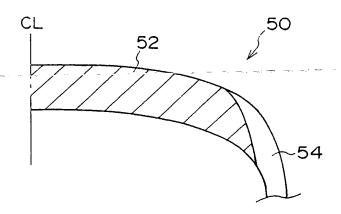


FIG. 4B

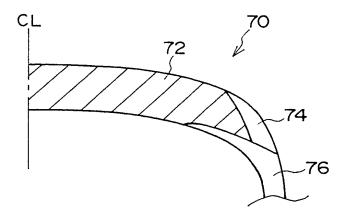


FIG. 4C

